



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-2

Job Sheet 167064



Part No: D4635-2

Job Qty: 12 ea

Part Name: Fwd Ceiling Panel, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/23/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
110	Purchasing	12 pcs		11/10/17	0.00	0.00	Purchasing	4 mtd. 20-12-17
140	Packaging	12 pcs		11/10/17	0.00	0.00	Packaging2	4 mtd. 20-12-17
150	QC	12 pcs		11/10/17	0.00	0.00	QC6	10 17-12-17
170	Packaging	12 pcs		11/10/17	0.00	0.00	Packaging3	AT CAS
180	QC21-SA	12 Ea		11/10/17	0.00	0.00	QC21	21 DEC 21 2017

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location: _____
180 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D4635-2P P0038131	12	0	0	0
	MLEXS.093-F6006-07	303	208	0	0

OCT 24 2017

Part Specifications

Specifications could not be found.

Plex 10/23/17 3:44 PM dart.poulin.mario

DQA: _____ Date: _____

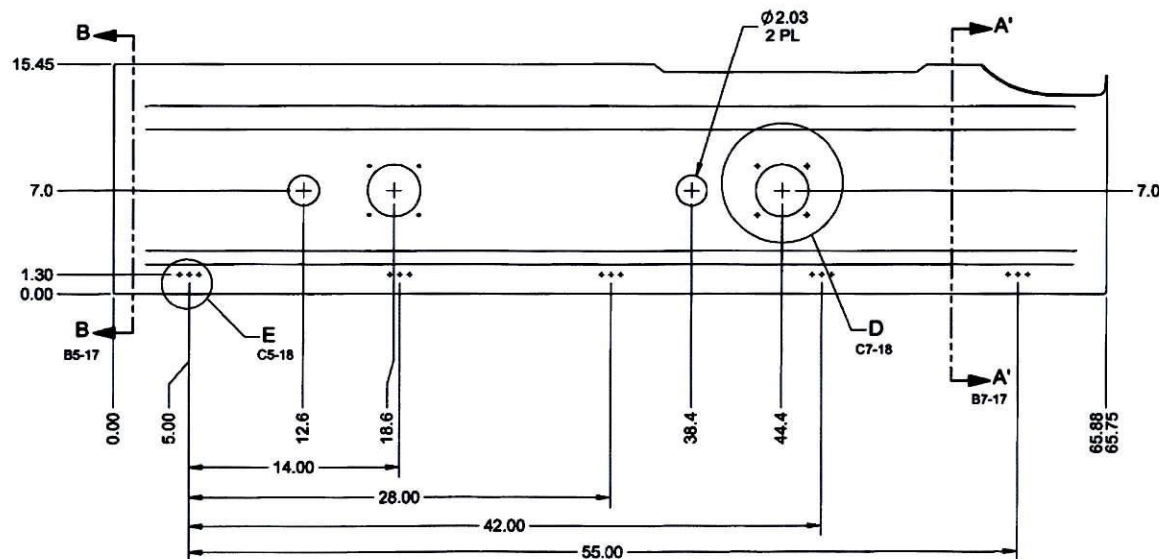
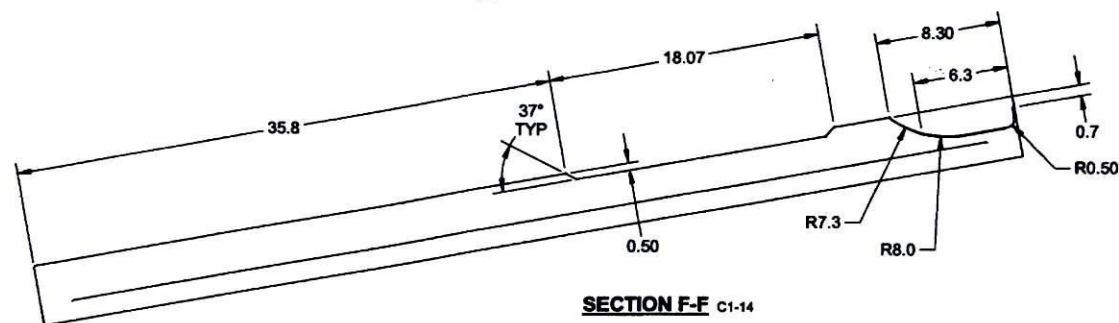
WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐	AGAINST DEPARTMENT/PROCESS Cross tube ☐ Small End ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Prep/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																				
Date : _____	Step #: _____	Dart Aerospace Ltd. 1270 Aberdeen Street Hamilton, ON L6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Mfg Date: 12/20/17 Job No: 167064 D4635-2 Packaging S025799 Fwd Ceiling Panel, RH PART NO: Revision: Operation: Change No:																																					
Description Work Order Deviation 																																							
Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:30%;">Environment ☐</td> <td style="width:30%;">No Re-verification ☐</td> <td style="width:40%;">Pressure/Forced ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> <td>Bending ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> <td>Centre Not Concentric ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> <td>Cracks ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> <td>Crimp/Kink/Ripple/Wave ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> <td>Cuffs ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> <td>Crushing ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> <td>Heat Treat ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> <td>Wave/Twist in Tube ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> <td>Marks/Chatter ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td></td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td>OTHER : ☐</td> </tr> </table>				Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Design ☐	Operator ☐	Bending ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Past Expiry Date ☐	Manufacturing Process ☐		Misidentified ☐	Past Due ☐	OTHER : ☐
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NOTES:

1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS.093-F6006-07)

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 4.37 lbs

8) TEXTURE ON THIS SIDE

9) TRIM D4635-2 PER TOOL DT9840

10) THERMOFORM D4635-2 PER QSI 022 USING DT9847 TOOL

MIN. THICKNESS AFTER FORMING:

SHADED AREA = 0.040

RIDGES/EDGES = 0.060

ELSEWHERE = 0.070

D4635-2 RH, FWD CEILING PANEL

RELEASED

2015 JAN 26

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. F
MFG. APPR.	DL	D4635	SHEET 14 OF 18
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
DATE	14.11.28	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS RELEASED ON THE OPENING CONTRACTSHEET IF IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMERCIALIZED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038131

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038131
PO Date: 10/24/17
Due Date: ~~11/7/17~~
Purchase Order Revision: *NOV. 22*
Revision Date:
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
2017/10/24

Phone: 613-632-5200					Items								
Line Item	Part	Rev	Supplier Part No	Item No	Description	Item Tax	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4635-1P				Fwd Ceiling Panel, LH DWG D4635 REV F job# 167065		Firmed	11/7/17	12 Ea	0 Ea	12 Ea	\$180.00/Ea	\$2,160.00
<i>x10 mtl. 19-12-17</i>													
2	D4635-12P				Fwd Ceiling Panel, RH DWG D4635 REV F job# 167064		Firmed	11/7/17	12 Ea	0 Ea	12 Ea	\$180.00/Ea	\$2,160.00
<i>x10 20-12-17 mtl</i>													
3	D4635-3P				Aft Ceiling Panel, LH DWG D4635 REV F job# 167062		Firmed	11/7/17	12 Ea	0 Ea	12 Ea	\$180.00/Ea	\$2,160.00
<i>Recu 1x SP 11-23 8x mtl. 14-12-17</i>													
4	D4635-4P				Aft Ceiling Panel, RH DWG D4635 REV F job# 167060		Firmed	11/7/17	12 Ea	0 Ea	12 Ea	\$180.00/Ea	\$2,160.00
<i>Recu 1x SP 11-23 x10 mtl. 13-12-17</i>													
Grand Total: \$8,640.00													

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

[Signature] *CZ*
[Signature]



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P. 416 736 0004
F. 416 736 0010

Packing Slip

Shipment Number: 26174
Shipment Date: 11/14/2017
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: ROBERT ABOUD
O

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: ROBERT ABOUD
O

Purchase Order
38131
Carrier Account #

Sales Order
SO-020787

Incoterms
EX WORKS
Ship Via
FREIGHTCOM INC. -

Payment Method
PPD/CHG
Tracking Number
1Z39WY870410251750

Item Number - Revision Description

Quantity UOM
Shipped

D4635-2 - Rev. F FWD CEILING PANEL, RH
AS PER DWG D4635 REV. F
HS Code: 3920.61.1000 - OTHER Country of Origin : CA
FREIGHT - FREIGHT

10 EA

1 EA

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 38131

SO # 020787

Part #	<u>D4635-2</u>	Qty.	<u>10</u>	Batch #	<u>002</u>
Description	<u>FWD CEILING PANEL, RH</u>	Material usage	<u>12 SHTS</u>	Lot#	<u>0006902432</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS

(Approved QA Signatory)

Date: DEC 18, 2017

C O F C # 024

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com